

CLAIMS:

1. An in-line writing and marking system comprising:
 - a dispenser configured to dispense a disk from a stack of disks;
 - at least one duplication system configured to receive the disk from the dispenser and write data onto the disk;
 - a conveyor belt assembly configured to receive the disk from the duplication system and convey the disk from a first position to a second position;
 - a marking device located between the first position and the second position and configured to mark indicia on the disk;
 - a pad located between a first conveyor surface and a second conveyor surface, wherein the pad is configured to catch over-spray from the marking device;
 - and
 - a plurality of rollers configured to guide the conveyor belt assembly around the pad.
2. The system of Claim 1, wherein the conveyor belt assembly comprises a plurality of belts forming the first conveyor surface and the second conveyor surface.
3. The system of Claim 1, wherein the at least one duplication system comprises a tray configured to receive the disk from the dispenser, wherein the tray has an extended position to receive the disk from the disk dispenser and a retracted position, wherein data is written on the disk.
4. The system of Claim 1, wherein the dispenser is configured to dispense a lower-most disk from the stack of disks.
5. The system of Claim 1, wherein the marking device comprises an ink-jet print head.

6. The system of Claim 1, further comprising a conveyor belt guide member configured to guide the disk onto the conveyor belt assembly.
7. An in-line writing and marking system comprising:
 - a dispenser configured to dispense a disk from a stack of disks;
 - at least one duplication system configured to receive the disk from the disk dispenser and write data onto the disk;
 - a conveyor belt assembly configured to receive the disk from the duplication system and convey the disk from a first position to a second position; and
 - a marking device located between the first position and the second position and configured to mark indicia on the disk.
8. The system of Claim 7, wherein the conveyor belt assembly comprises a plurality of belts forming a conveyor surface.
9. The system of Claim 7, wherein the at least one duplication system comprises a tray configured to receive the disk from the dispenser, wherein the tray has an extended position configured to receive the disk from the disk dispenser and a retracted, wherein data is written on the disk.
10. The system of Claim 7, wherein the dispenser is configured to dispense a lower-most disk from the stack of disks.
11. The system of Claim 7, wherein the marking device comprises an ink-jet print head.
12. The system of Claim 7, further comprising a conveyor belt guide member configured to guide the disk onto the conveyor belt assembly.

13. A method of writing and marking a disk comprising:
dispensing a lower-most disk from a disk dispenser comprising a stack of disks onto a tray of a duplication system;
writing data onto the disk, wherein the tray comprises an extended position adapted to receive the disk from the dispenser and a retracted position for writing data on the disk;
dispensing the disk from the tray onto a conveyor belt assembly;
conveying the disk on the conveyor belt assembly from a first position to a second position; and
marking indicia on the disk as the disk is conveyed from the first position to the second position.

14. The method of Claim 13, further comprising guiding the conveyor belt assembly around a pad located between a first conveyor surface and a second conveyor surface, the pad configured to catch overspray from the marking device.

15. The method of Claim 14, wherein guiding the conveyor belt assembly around the pad is performed by a plurality of rollers.

16. The method of Claim 13, further comprising guiding the disk onto the conveyor belt assembly by a conveyor belt guide member.